

SPIRIT AEROSYSTEMS

Expires: February 28, 2010



Subscriber Holding
Nadcap User Compliance and Audit Program
(NUCAP)
Certificate & Scope of Approval



February 1, 2010

Mr. Troy Grim
Spirit AeroSystems
3801 S. Oliver St.
Wichita, Kansas 67210-2112

Dear Mr. Grim:

Following a request to the NUCAP Management Council, this letter is formal notification that your NUCAP approval period has been extended from January 31, 2010 to **February 28, 2010.**

You will **NOT** receive a revised certificate. This letter will serve as evidence of the approval extension.

Should you have any questions or require any additional information, please contact me at PRI Headquarters at 724/772-8585.

Sincerely,

A handwritten signature in black ink that reads "Ericha McLaughlin". The signature is written in a cursive, flowing style.

Ericha McLaughlin
Coordinator- International Business/Regulatory
ericham@sae.org



February 6, 2009

Mr. Mark Cathey
Spirit AeroSystems
3801 S Oliver Street
Wichita, KS 67210

Dear Mr. Cathey:

Your facility has been approved for NUCAP. Please note that your NUCAP certificate is valid until **January 31, 2010**. Accordingly, we have enclosed your certificate(s) of approval, your scope of approval, and logo sheet.

Please note that if any changes occur within your company (i.e., ownership, key managerial staff, equipment, company name, quality manager, address, etc.) that may affect your capability or scope of approved activities, you are required to notify PRI Staff by completing the "Notification of Change/Request for Revised Certification" form located in eAuditNet.com/Resources/Public Documents/General Documents, immediately.

We would like to congratulate you on your achievement in meeting the stringent requirements of NUCAP Approval.

If you have any questions concerning the NUCAP Process, please contact PRI Headquarters at (724)772-8660.

Sincerely,

A handwritten signature in black ink that reads "Lisa Shultz". The signature is cursive and fluid.

Lisa Shultz
Prime Support Engineer / NUCAP Coordinator
Industry Managed Programs, Research & Development

LS/dlh

Enclosures

Certificate(s)
Scope of Approval
Logo Sheet



In accordance with Program Document PD3000, to the revision in effect at the time of the audit, this certificate is granted and awarded by the authority of the Nadcap Users Compliance and Audit Program (NUCAP) Management Council to:

SPIRIT AEROSYSTEMS

at

See Attached Supplement

They have demonstrated conformance and are awarded approval for specific services, listed in the Scope of Approval to the revision in effect at the time of the audit for:

*Chemical Processing, Composites, Heat Treating, Non-Destructive Testing,
Surface Enhancement and Welding*

Expiration Date: January 31, 2010

Certificate Number: 128423

Issue Date: February 6, 2009

A handwritten signature in black ink, appearing to read "W. G. Wagner". The signature is written in a cursive, flowing style.

William G. Wagner, Managing Director



SCOPE OF APPROVAL NUCAP

Approval Date: February 6, 2009
Expiration Date: January 31, 2010

Audit #128423
Certificate #128423

**Spirit AeroSystems
3801 South Oliver Street
Wichita, Kansas
USA**

**Chemical Processing, Composites, Heat Treating, NonDestructive Testing,
Surface Enhancement and Welding**

In recognition of the successful completion of the PRI evaluation process, approval is granted to this facility to perform the following:

Chemical Processing (AC7108) – Audit #124859

- AC7108 - Anodizing: Customer Specifications / Other
Chemical Cleaning: Acid, Alkaline, Emulsion, Solvent, Titanium (Acid, Alkaline),
Customer Specifications / Other
Chemical Milling: Customer Specifications / Other
Conversion/Phosphate Coatings: Customer Specifications / Other
Plating: Brush (Customer Specifications / Other), Cadmium
(Customer Specifications / Other), Chromium (Customer Specifications /
Other), Nickel (Customer Specifications / Other)
Surface Treatment/Passivation: Customer Specifications / Other
- AC7108/1 - Painting & Dry Film Coatings: Customer Specifications / Other
- AC7108/2 - Etching: Pre-Penetrant Etch
- AC7108/3 - Metal Bond Anodize Processes

Composites (AC7118) (Bldg.#2-238L, Bldg.#2-280j, Bldg.#3-187F) – Audit #124856

- AC7118 - Core Processing
Metal Bonding
Prepreg/Adhesive Bonding/Resin Film Infusion (RFI)

Heat Treating (AC7102) – Audit #124855

- AC7101/3 - Mechanical Testing: (A) RT Tensile Testing
- AC7101/4 - Metallography and Microhardness: (L) Metallography (General), (L5) Near Surface Examinations: Microhardness, (L7) Near Surface Examinations: IGA/IGO,
- AC7101/5 - Hardness: (M2) Rockwell
- AC7102 - Copper Alloys: (Stress Relieve and/or Anneal)
Cryogenic Treatments
Hot Forming / Hot Sizing
Stainless Steels: Customer Specifications
Stainless and PH Stainless Steels: (Age, Anneal, and/or Stress Relieve),
Customer Specifications
Titanium Alloys: No Water Quench, (Age, Anneal and/or Duplex Anneal, & Stress Relieve), Customer Specifications
Vacuum Heat Treating: Customer Specifications
- AC7102/2 - Aluminum Alloys: (Anneal and/or Stress Relieve), (Castings), (Stress Relieve and/or Age Only), Customer Specifications
- AC7102/S - U11 – The Boeing Company

NonDestructive Testing (AC7114 / AC7114S) – Audit #124842

- AC7114/1 - Liquid Penetrant
- AC7114/1S - S-U11 Boeing
- AC7114/2 - Magnetic Particle
- AC7114/2S - S-U11 Boeing
- AC7114/3 - Ultrasonic
- AC7114/3S - S-U11 Boeing
- AC7114/4 - Radiography
- AC7114/4S - S-U11 Boeing

Surface Enhancement (AC7117) – Audit #124849

- AC7117/1 - Computer Controlled
- AC7117/2 - Automated
- AC7117/4 - Flapper
- AC7117/5 - Manual

Welding (AC7110) – Audit #124853

- AC7110/1 - Brazing:
 - Baseline (All Audits)
 - Torch (Additional Requirements)
- AC7110/4 - Resistance Welding:
 - Baseline (All Audits)
 - Seam Welding
 - Spot Welding
 - Shear Testing (Additional Requirements)
- AC7110/5 - Fusion Welding:
 - Baseline (All Audits)
 - Automatic/Semi-Automatic (Additional Requirements)
 - Filler Material Approved Sources
 - Filler Materials (Additional Requirements)
 - Pre/Interpass Heat Treatment (Additional Requirements)
 - Processes Using Gas for example: GTAW, PAW (Additional Requirements)
 - Stress Relieve (Additional Requirements)
 - Tack Welding (Additional Requirements)
 - Titanium (Additional Requirements)
 - Traceability of Filler Material Heat Lot (Additional Requirements)
 - Verification of Defect Removal (Additional Requirements)
- AC7110/12 - Welder/Welding Operator Qualifications
 - Baseline (All Audits)
 - Qualification of Titanium Welders (Additional Requirements)
- AC7110/13 - Metallographic Evaluation of Welds:
 - Design Authority Authorization
 - Evaluation of Fusion Welds
 - Evaluation of Resistance Welds
 - Evaluation of Welder/Welding Operator Qualifications

Approval Date: February 6, 2009
Expiration Date: January 31, 2010

Audit #128423
Certificate #128423

**Spirit AeroSystems
3330 N. Mingo Road
Tulsa, Oklahoma
USA**

**Chemical Processing, Composites, NonDestructive Testing,
and Surface Enhancement**

In recognition of the successful completion of the PRI evaluation process, approval is granted to this facility to perform the following:

Chemical Processing (AC7108) – Audit #125121

AC7108 - Anodizing: Customer Specifications / Other
AC7108/3 - Surface Preparation Prior to Metal Bond: Metal Bond Anodize Processes

Composites (AC7118) – Audit #125122

AC7118 - Core Processing
Metal Bonding
Prepreg/Adhesive Bonding/Resin Film Infusion (RFI)
Liquid Resin Processing

SATELLITE: 1541 North Garnett Road, Tulsa, Oklahoma – Audit #126693

AC7118 - Core Processing

NonDestructive Testing (AC7114 / AC7114S) – Audit #125123

AC7114/3 - Ultrasonic
AC7114/3S - S-U11 Boeing
AC7114/4 - Radiography
AC7114/4S - S-U11 Boeing

Surface Enhancement (AC7117) – Audit #125124

AC7117/2 - Automated – Customer Specification

Approval Date: February 6, 2009
Expiration Date: January 31, 2010

Audit #128423
Certificate #128423

**Spirit AeroSystems
1900 Electric Avenue
McAlester, Oklahoma
USA**

Chemical Processing, Heat Treating, and NonDestructive Testing,

In recognition of the successful completion of the PRI evaluation process, approval is granted to this facility to perform the following:

Chemical Processing (AC7108) – Audit #125128

AC7108 - Anodizing: Customer Specifications / Other
Conversion/Phosphate Coatings: Customer Specifications / Other
AC7108/2 - Etching: Pre-Penetrant Etch

Heat Treating (AC7102) – Audit #125129

AC7101/5 - Hardness: (M2) Rockwell
AC7102 - Cryogenic Treatments
AC7102/2 - Aluminum Alloys: Customer Specifications
AC7102/S - U11 The Boeing Company

NonDestructive Testing (AC7114 / AC7114/S) – Audit #125131

AC7114/1 - Liquid Penetrant
Ac7114/1s - S-U11 Boeing